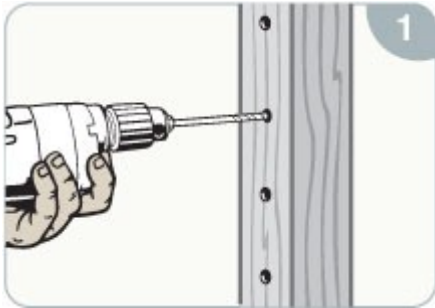


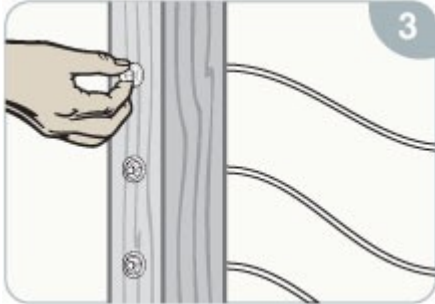
## Easy Installation Steps



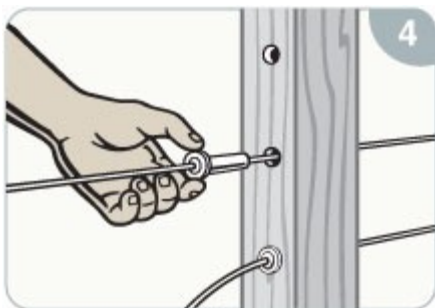
Measure, mark, and drill holes in all posts.



Insert Protector Sleeves (wood posts) or Grommets/Isolation Bushings (metal posts) at necessary locations.



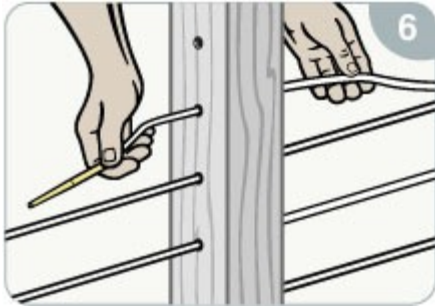
Insert the Threaded Terminal into one end termination post and secure with a Snug-Grip® Washer Nut.



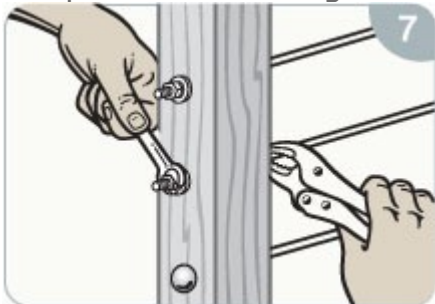
Lace the free end of the cable through the remaining posts and slide on a Quick-Connect®SS fitting.



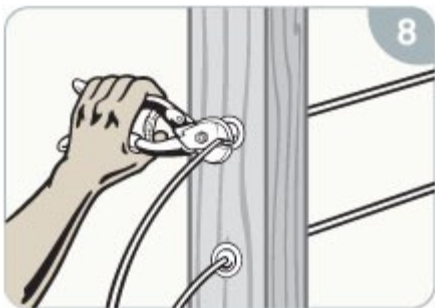
Pull the cable through the Quick-Connect®SS fitting to remove the excess slack in the line.



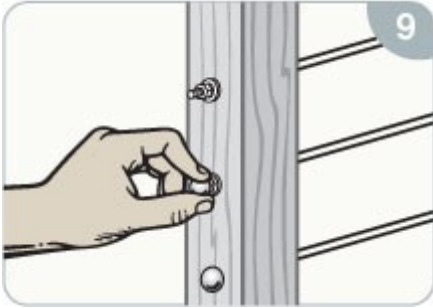
Lace the free end of the cable through the intermediate posts. We recommend using our lacing needle for smoother threading through post holes and to prevent cable strands from catching on the sides of the post holes during installation.



Tighten the Snug-Grip® Washer Nuts to adjust the final tension in the line.



Trim the excess threads on the Threaded Terminal and excess cable behind the Quick-Connect®SS.



Snap on decorative End Caps over the exposed ends of the Quick-Connect®SS fittings and Snug-Grip® Washer Nuts.

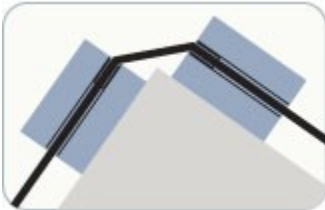
**Cables can either terminate or run through posts.**

### **Wood posts**

Terminating



Continuous



### **Single pipe**

Terminating



Continuous



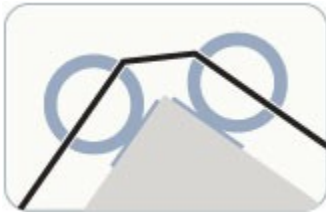
*Be sure to offset drill holes at least 1/2" if you choose to have cables terminating at a single wood or pipe post.*

### **Double pipe**

Terminating



Continuous



### **Angle iron**

Terminating

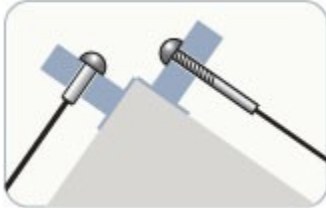


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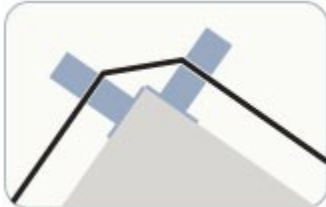


### **Double flat bar**

Terminating



Continuous



### CONSTRUCTION CHECKLIST

- Space cables no more than 3 inches apart
- Space posts/verticals no more than 3 feet apart
- Carefully plan all termination and corner posts for proper clearance, positioning, and maximum cable run lengths
- Securely fasten all posts and cap rails
- Use minimum end/corner post sizes for **wood** or **metal** frames

## Important Notes

Since building codes vary by state, county, and city, our recommendations may not comply with code requirements in all areas. Always consult with your local building department before starting your project.

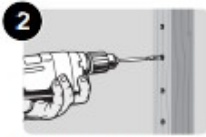
CableRail cable assemblies and fittings are designed for use on railings, fences, and trellises only. They should never be used for lifting, hanging, or high load applications.

# Step-by-Step Installation for Wood Frames



Mark drill hole locations on posts.

To minimize cable deflection, space cables no more than 3 inches apart and have a post or vertical spacer at least every 3 feet. Also, straight runs of cable (no turns/dips) should not exceed 70 feet. Runs with corners (2 bends at most) should not exceed 40 feet. See Frame Requirements on back page.



Drill holes in posts. Hole diameter depends on cable size and type of fitting. See chart below.

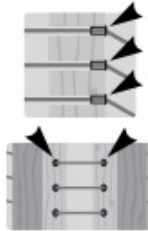
Cable Size	Threaded Term. Post	Intermediate Posts	Quick-Connect Post
1/8"	5/16"	1/4"	3/8"
3/16"	3/8"	1/4"	9/16"

If desired, Quick-Connect®SS posts may be through drilled at 1/4" and then counter-bored with the recommended Quick-Connect®SS drill to countersink the fitting.



Insert Protector Sleeves at necessary locations. Tap in until flush.

Protector Sleeves prevent abrasion at angled transitions on wood posts (e.g. stair transition posts or outside faces of double corner posts).



Insert the Threaded Terminal through the Terminal end post and attach a flat washer and Snug-Grip® Washer-Nut. Spin the nut 2 full turns. Strong resistance will be felt as the Snug-Grip® threads engage; so hold the Terminal shaft with pliers.



Use Beveled Washers for stair termination posts with angled holes. Available for Threaded Terminal and Quick-Connect®SS fittings. Always install the Quick-Connect®SS fittings in the top stair post to prevent rain water from running down the cable into the fittings.



Lace the free end of the cable through the intermediate posts and Quick-Connect®SS end post. Slide-on a flat washer and Quick-Connect®SS fitting until they rest against the face of the post.

Use a Lacing Needle if snagging becomes a problem.



Hold the Quick-Connect®SS fitting with one hand and pull the cable tight with the other. The fitting automatically locks when you release the cable.



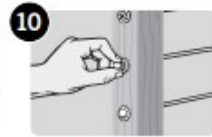
Tension the cables by holding the Threaded Terminal shaft with Vise-Grip pliers and spinning the Snug-Grip® Washer-Nuts with a wrench. A Feeney Tension Gauge may be used to check uniform tension. See tensioning sequence diagram at left.



Use hacksaw, reciprocating saw, or electric grinder with cut-off disk to saw off the excess threads as close to the Snug-Grip® Washer-Nut as possible. Touch-up with electric grinder. The special Snug-Grip® threads prevent the nut from loosening.



Use cable cutters or electric grinder with cut-off disk to trim the excess cable. Grind flush the exposed cable ends with an electric grinder.



Snap on end caps over the exposed Quick-Connect®SS fittings and the Snug-Grip® Washer-Nuts. You're done.

Enviro-Magic® Cleaner can be applied for lasting protection of stainless steel cable and parts.

**Important Note:** If using electric or pneumatic tools to tighten the Washer Nuts, spin the nuts very slowly otherwise they will heat-up causing the threads to seize.

Railing frames need to be designed and built strong enough to support the tension of properly installed cables, which is a load in excess of 300 lbs for each cable. Here are some basic guidelines to help you properly prepare your railing frames. These guidelines apply whether you are using 1/8", 3/16" or 1/4" cable (1/4" cable not recommended for wood frames).



**4x6 WOOD**  
3-1/2" wide, 5-1/2" thick

### Minimum sizes for all corner and end posts

All other posts should be sized as required for cap rail support strength or for code

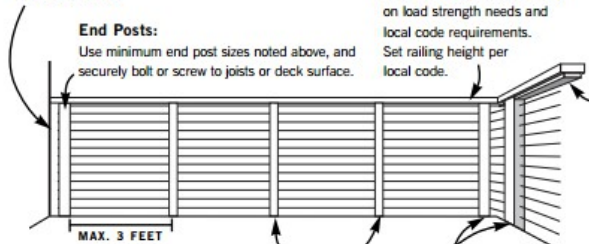
## The Basic Frame Design

### Spacing From Walls:

Set end posts 3 to 4 inches away from the house/wall face to allow access for attaching cable end fittings.

### End Posts:

Use minimum end post sizes noted above, and securely bolt or screw to joists or deck surface.



### Maximum Post Spacing:

Space all posts and vertical spacers (see below) a maximum of 3 feet apart to minimize any deflection that may occur if the cables are ever forced apart.

### Intermediate Posts:

Size all intermediate posts as required for cap rail support strength or for code.

### Cap Rail:

Always include a strong, rigid cap rail that is securely fastened to all posts. Cap size is based on load strength needs and local code requirements. Set railing height per local code.

### Cable Spacing:

Maximum 3 inches apart.

### Wood Blocking (WOOD FRAMES ONLY):

Underneath the cap rail attach minimum 1" x 4" wood blocking between posts to provide additional lateral reinforcement to the posts so that they won't pull out of plumb when the cables are tensioned.

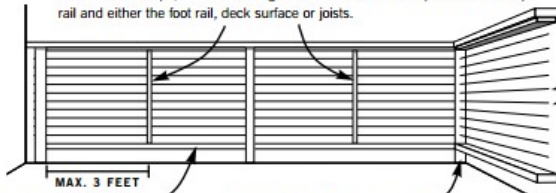
### Double Corner Posts:

If possible use double corner posts to allow the cable to run continuously through the corners without terminating (see single corner post option below). Securely bolt or screw posts to joists or deck surface and use minimum corner post sizes noted above.

## And Some Other Options

### Vertical Spacers (OPTIONAL):

Slender spacers may be used instead of some of the larger intermediate posts to achieve a more open railing design. These are non-structural members and are only intended to maintain cable spacing and minimize deflection. Examples are 2" x 2" wood strips, 1" metal tubing or 1/4" flat bar. Attach spacers to the cap rail and either the foot rail, deck surface or joists.



### Foot Rails (OPTIONAL):

Foot rails should be spaced no more than 4 inches above the deck surface, or as required by local code, and should be sized as needed for support strength and design appearance.

### Single Corner Post (OPTIONAL):

When terminating on a single corner post, be sure to offset the drill holes at least 1/2" to allow internal clearance for the cable fittings. Use minimum end post sizes noted above and securely bolt or screw to joists or deck surface.

### Cable Spacing:

Maximum 3 inches apart.

## CONSTRUCTION CHECKLIST

- Space cables no more than 3 inches apart
- Space posts/verticals no more than 3 feet apart
- Observe minimum end/corner post sizes shown above
- Securely fasten all posts and cap rails
- Carefully plan all termination and corner posts for proper clearance, positioning, and maximum cable run lengths
- Straight runs of cable (no turns/dips) should not exceed 70 feet; runs with corner bends (2 bends at most) should not exceed 40 feet

## IMPORTANT NOTE

For railings we recommend spacing the cables no more than 3 inches apart and placing posts or vertical members no more than 3 feet apart.

Please note that since building codes vary by state, county and city, our recommendations may not comply with code requirements in all areas.

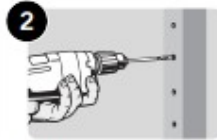
Always consult with your local building department before starting your project.

# Step-by-Step Installation for Metal Frames



Mark drill hole locations on posts.

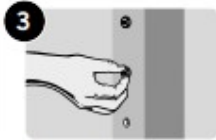
To minimize cable deflection, space cables no more than 3 inches apart and have a post or vertical spacer at least every 3 feet. Also, straight runs of cable (no turns/dips) should not exceed 70 feet. Runs with corners (2 bends at most) should not exceed 40 feet. See Frame Requirements on back page.



Drill holes in posts. Hole diameter depends on cable size and type of fitting. See chart below.

Cable Size	Threaded Term. Post	Intermediate Posts	Quick-Connect Post
1/8"	5/16"	1/4"	3/8"
3/16"	3/8"	1/4"	9/16"
1/4"	7/16"	5/16"	9/16"

If desired, Quick-Connect®SS posts may be through drilled at 1/4" (5/16" if 1/4" cable) and then countersink with the recommended Quick-Connect®SS drill to countersink the fitting.



If using Isolation Bushings or Grommets (optional), insert them into their corresponding post holes.

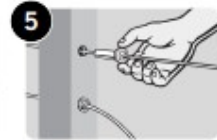
**Note:** If using Isolation Bushings, call for special drill hole sizes.



Insert the Threaded Terminal through the Terminal end post and attach a flat washer and Snug-Grip® Washer-Nut. Spin the nut 2 full turns. Strong resistance will be felt as the Snug-Grip® threads engage; so hold the Terminal shaft with pliers.



Use Beveled Washers for stair termination posts with angled holes. Available for Threaded Terminal and Quick-Connect®SS fittings. Always install the Quick-Connect®SS fittings in the top stair post to prevent rain water from running down the cable into the fittings.



Lace the free end of the cable through the intermediate posts and Quick-Connect®SS end post. Slide-on a flat washer and Quick-Connect®SS fitting until they rest against the face of the post.

Use a Lacing Needle if snagging becomes a problem.



Hold the Quick-Connect®SS fitting with one hand and pull the cable tight with the other. The fitting automatically locks when you release the cable.



Tension the cables by holding the Threaded Terminal shaft with Vise-Grip pliers and spinning the Snug-Grip® Washer-Nuts with a wrench. A Feeney Tension Gauge may be used to check uniform tension. See tensioning sequence diagram at left.



Use hacksaw, reciprocating saw, or electric grinder with cut-off disk to saw off the excess threads as close to the Snug-Grip® Washer-Nut as possible. Touch-up with electric grinder. The special Snug-Grip® threads prevent the nut from loosening.



Use cable cutters or electric grinder with cut-off disk to trim the excess cable. Grind flush the exposed cable ends with an electric grinder.



Snap on end caps over the exposed Quick-Connect®SS fittings and the Snug-Grip® Washer-Nuts. You're done.

Enviro-Magic® Cleaner can be applied for lasting protection of stainless steel cable and parts.

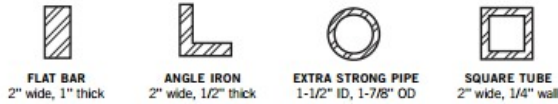
**Important Note:** If using electric or pneumatic tools to tighten the Washer Nuts, spin the nuts very slowly otherwise they will heat-up causing the threads to seize.



Railing frames need to be designed and built strong enough to support the tension of properly installed cables, which is a load in excess of 300 lbs for each cable. Here are some basic guidelines to help you properly prepare your railing frames. These guidelines apply whether you are using 1/8", 3/16" or 1/4" cable.

### Minimum sizes for all corner and end posts

All other posts should be sized as required for cap rail support strength or for code



### The Basic Frame Design

#### Spacing From Walls:

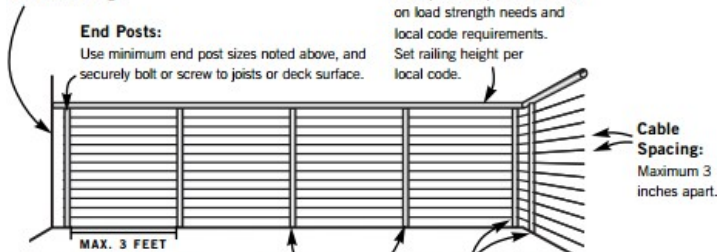
Set end posts 3 to 4 inches away from the house/wall face to allow access for attaching cable end fittings.

#### End Posts:

Use minimum end post sizes noted above, and securely bolt or screw to joists or deck surface.

#### Cap Rail:

Always include a strong, rigid cap rail that is securely fastened to all posts. Cap size is based on load strength needs and local code requirements. Set railing height per local code.



#### Maximum Post Spacing:

Space all posts and vertical spacers (see below) a maximum of 3 feet apart to minimize any deflection that may occur if the cables are ever forced apart.

#### Intermediate Posts:

Size all intermediate posts as required for cap rail support strength or for code.

#### Double Corner Posts:

If possible use double corner posts to allow the cable to run continuously through the corners without terminating (see single corner post option below). Securely bolt or screw posts to joists or deck surface and use minimum corner post sizes noted above.

**Cable Spacing:**  
Maximum 3 inches apart.

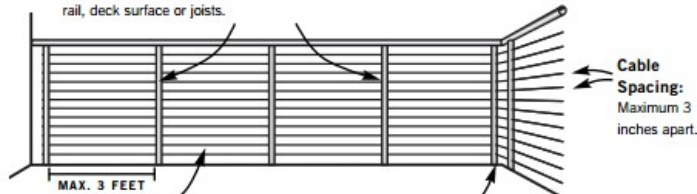
### CONSTRUCTION CHECKLIST

- Space cables no more than 3 inches apart
- Space posts/verticals no more than 3 feet apart
- Observe minimum end/corner post sizes shown above
- Securely fasten all posts and cap rails
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- Straight runs of cable (no turns/dips) should not exceed 70 feet; runs with corner bends (2 bends at most) should not exceed 40 feet

### And Some Other Options

#### Vertical Spacers (OPTIONAL):

Slender spacers may be used instead of some of the larger intermediate posts to achieve a more open railing design. These are non-structural members and are only intended to maintain cable spacing and minimize deflection. Examples are 1" metal tubing or 1/4" flat bar. Attach spacers to the cap rail and either the foot rail, deck surface or joists.



#### Foot Rails (OPTIONAL):

Foot rails should be spaced no more than 4 inches above the deck surface, or as required by local code, and should be sized as needed for support strength and design appearance.

#### Single Corner Post (OPTIONAL):

In most cases with single corner posts cables must be terminated. Exceptions are angle iron posts or tubular metal posts. When terminating on a single corner post, be sure to offset the drill holes at least 1/2" to allow internal clearance for the cable fittings. Use minimum end post sizes noted above and securely bolt or screw to joists or deck surface.

**Cable Spacing:**  
Maximum 3 inches apart.

### IMPORTANT NOTE

For railings we recommend spacing the cables no more than 3 inches apart and placing posts or vertical members no more than 3 feet apart.

Please note that since building codes vary by state, county and city, our recommendations may not comply with code requirements in all areas.

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