



# Outwater Plastics Industries Inc.

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## Application Guide – Roll-A-Lam Peel and Stick Laminate Helpful Hints and Information Sheet

1. **TESTING** is recommended for all applications. (Especially for larger applications)
2. The smoother the surface the better it will stick. Some surfaces may require sanding.  
**EXAMPLES:**
  - Mirrored doors are bonded to metal frames with peel and stick.
  - Decorative Automobile Trim is bonded with peel and stick.
3. Some substrates/applications may need to be sealed or primed prior to installation.
  - When using any kind of raw wood it is recommended to use the following gloss clear coats:
    - i. Fast Drying Polyurethane Clear Gloss Superior Durability (Suggested Brand: Minwax)
    - ii. Clear Wood Finish Gloss Brushing Lacquer (Suggested Brand: DEFT)
  - Brush on one liberal coat and let it dry for at least 2 hours minimum or the recommended amount of time per the instructions on the can
4. To obtain optimum adhesion, the bonding surfaces must be clean, dry and well unified; some typical surface cleaning solvents are isopropyl alcohol or heptane.
5. Sawdust is the biggest enemy. Always wipe the surface with a tack cloth or with a sponge such as you would do your kitchen table.
6. Apply the foil as you would do a sheet of wallpaper. If the foil is getting out of line or wrinkles a bit it may be lifted and/or removed and be put back down again and again.
7. Apply pressure with a “Sable” roller, “J” roller or a block of hardwood with a rounded edge.
8. There is enough tack to trim it immediately.
9. Trim the foil with a small hand trimmer. There is one designed for straight edges as well as one for curved surfaces. A square and utility knife is useful for butt joints. Cut from the decorative foil side.
10. Routers and other high speed woodworking tools are not recommended.
11. The glue takes 72 hours to be at 75% of its strength. The glue continues to get stronger.
12. The adhesive of this material is serviceable for short periods (minutes, hours depending on substrate and environment).

### **Important notice to purchaser:**

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